

S & S International Inc

PROUD FAMILY OWNED BUSINESS

SRM is a proud family owned and run company that treats our team members and customers the same way.

CUSTOMER SATISFACTION AT THE TOP OF OUR AGENDA

At the end of the day, we are not only providing custom stainless and aluminum but also providing a partnership to our customers that goes well beyond the transaction. If there is ever a problem or a question, we will always be there to answer.

VAST KNOWLEDGE TO LOWER COSTS

Our sales and production teams collaboratively offer over 100's of years of experience in the stainless and aluminum industry. We've helped countless customer's revise their production processes, offer alternative alloys, as well as helped in the redesign of equipment that has saved them an insurmountable amount of time and money.

LOCATIONS

CORPORATE HQ

423 Saint Paul Blvd
Carol Stream, IL 60188
P: 630.871.5765

PRECISION STRIP MILL

112 Mary Ann Road
Beaver Dam, WI 53916

ATLANTA

975 Progress Center Drive
Lawrenceville, GA 30043
P: 770.209.4364

DALLAS

3650 W. Miller Road Suite 440
Garland, TX 75041
P: 866.886.5533

HOUSTON

6377 Windfern Road
Houston, TX 77040
P: 281.668.4778

MINNEAPOLIS

1245 Trapp Road Suite 154
Eagan, MN 55121
P: 612.326.5674

PHILADELPHIA

600 Corporate Drive Building 6
Reading, PA 19605
P: 484.638.6513

NOMINAL PRODUCT LIST

ALLOYS	SHEET & PLATE	COIL	ANNEALED STRIP	TEMPERED STRIP
201	X	X	X	X
301*	X	X	X	X
304/304L*	X	X	X	X
305		X	X	X
310(S)	X	X	X	
316L	X	X	X	X
317L	X	X	X	
321	X	X	X	X
409	X	X	X	
410(S)	X	X	X	
430	X	X	X	
439	X	X	X	
441	X	X	X	
3xxx	X	X	X	X
5xxx	X	X	X	X
6xxx	X	X	X	X

*available in various nickel contents

If you dont see what you need here, please feel free to contact us for further information

YOUR SOURCE FOR STAINLESS AND ALUMINUM FLAT ROLLED PRODUCTS

POLISHING

Our **(2) IMEAS COIL and (2) IMEAS SHEET** polishing lines allow us to produce a multitude of finishes that include standard #4, #4 Dairy Finish, SRM#45 as well as countless other custom matched finishes to specific RA values for customers.

COIL POLISHER CAPABILITIES			
MIN THICKNESS	0.0235"	MIN WIDTH	24"
MAX THICKNESS	0.140"	MAX WIDTH	60"

SHEET POLISHER CAPABILITIES					
MIN THICKNESS	0.0280"	MIN WIDTH	24"	MIN LENGTH	39.00"
MAX THICKNESS	0.190"	MAX WIDTH	60"	MAX LENGTH	280.00"

CUT-TO-LENGTH

Our **(2) Herr-Voss** and **(3) Red Bud Levelers** allow us to produce everything from precise blanks to the largest of sheets held to the tightest of tolerances. Here are our capabilities:

THICKNESS RANGE	.020" - .375"	WIDTH RANGE	13" - 72"	LENGTH RANGE	20" - 480"
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SLITTING

Our **Herr-Voss, Red Bud and ProEco Slitters** allow us to produce precision slit coil held to the tightest tolerances. Here are our capabilities:

MIN THICKNESS	0.004"	MIN WIDTH	0.125"	I.D.	6" 12" 16" 20"
MAX THICKNESS	0.250"	MAX WIDTH	60.00"	MAX O.D.	72"

PRECISION STRIP OPERATION

Our precision strip mill allows us to produce slit coil to the tightest of tolerances to meet ASTM, AMS and custom standard requirements, We house **(2) Rousch Rolling Mills, (2) Bright Annealed Furnaces** and **(3) state-of-the-art slitters**. Our capabilities includes:

ALLOYS

201 - 301 - 304L - 305 - 316L - 321

THICKNESS RANGE

.0040" - 0.050"

TEMPER RANGE

ANNEALED 0.004" - 0.050"
Quarter Hard: Up to 0.030"
Half Hard: Up to 0.025"
Three-Quarter Hard: Up to .025"
Full Hard: Up to .020"